

CHAPTER 4

SEWING MATERIALS, THREADS AND NEEDLES COMPARISON CHART

Material	Stitch	Stitch Length (mm)	Thread	Needle
Fine materials: Georgette Lawn Organdy Tricot	Overlock stitch	2.0-3.0	Spun #80-90 Cotton #100 Tetron #80-100	130/705H #80
Fine materials: Georgette Lawn Organdy Tricot	Narrow over lock/ Rolled hemming stitch	R-2.0	Needle thread : Spun #80-90 Tetron #80-100 Looper thread : Woolly nylon thread Spun #80-90 Tetron #80-100	130/705H #80
Medium materials: Broad cloth Gabardine Serge	Overlock stitch	2.5-3.5	Spun #60-80 Cotton #60-80 Tetron #60-80	130/705H #80 #90
Medium materials: Broad cloth	Narrow over lock/ Rolled hemming stitch	R-2.0	Needle thread : Spun #60-80 Tetron #60-80 Looper thread : Woolly nylon thread Spun #60-80 Tetron #60-80	130/705H #80 #90
Heavy materials: Tweed Denim Knits	Overlock stitch	3.0-4.0	Cotton #50-60 Spun #60 Tetron #50-60	130/705H #90

NOTE:

Decorative thread will work best in the upper looper for fashion sewing.