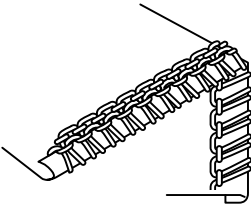
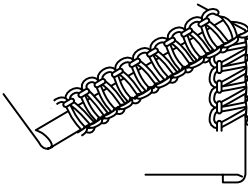


Chart of narrow overlock/ Rolled hemming stitch

	Rolled hemming stitch		Narrow overlock stitch	
Stitch Style	Underside of material  Top of material		Underside of material  Top of material	
Materials	See CHAPTER 4 "Sewing materials, threads, and needles comparison chart".		See CHAPTER 4 "Sewing materials, threads, and needles comparison chart".	
Needle thread	See CHAPTER 4 "Sewing materials, threads, and needles comparison chart".		See CHAPTER 4 "Sewing materials, threads, and needles comparison chart".	
Upper looper thread	See CHAPTER 4 "Sewing materials, threads, and needles comparison chart".		See CHAPTER 4 "Sewing materials, threads, and needles comparison chart".	
Lower looper thread	See CHAPTER 4 "Sewing materials, threads, and needles comparison chart".		See CHAPTER 4 "Sewing materials, threads, and needles comparison chart".	
Stitch Length	R (R-2.0)		R (R-2.0)	
Stitch Width	R (R-6)		R (R-6)	
Stitch Finger	Removed		Removed	
Thread Tension	For fine materials For medium materials		For fine materials For medium materials	
Needle Thread	4 (3 - 5)	5 (4 - 6)	4 (3 - 5)	5 (4 - 6)
Upper looper Thread	5 (4 - 6)	5 (4 - 6)	5 (4 - 6)	6 (5 - 7)
Lower looper Thread	7 (6 - 8)	7 (6 - 8)	5 (4 - 6)	6 (5 - 7)